

Date: Monday, 08/06/2009 11:14:51 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PEG
Job Number	: 48405		
Estimate Number	: 14008		
P.O. Number	:	Part Number	: D39115
This Issue	: 08/06/2009 S.O. No. :	Drawing Number	: D3911 PREL
Prsht Rev.	: NC	Project Number	: EA0008
First Issue	: / /	Drawing Revision	: PREL
Previous Run	:	Material	:
Written By	: <u>mf 09-06-08</u>	Due Date	: 15/06/2009
Checked & Approved By	:	Qty:	1 Um: Each
Comment	: Est Rev:A New Issue 09-06-08 JLM Verified By:EC		



Additional Product

~~PRELIMINARY ISSUE~~ PROTOTYPE

Job Number:	
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Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304R100	304 ROUND BAR 1.00
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Comment: Qty.: 0.2898 f(s)/Unit Total : 0.2898 f(s)

304 ROUND BAR 1.00

BATCH: mf 09/06/08

mf 09/06/08

①

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: Doosan Lathe

1- Turn as per Folio FA829 Rev V/A & Dwg Rev: \_\_\_\_\_

2-Deburr per dwg

mf 09/06/08

①

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mf 09/06/08

①

4.0	QC8	
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SECOND CHECK  
**ENGINEERING  
 APPROVAL**



Comment: SECOND CHECK

SA 09/06/08

①

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

prototype table mf 09-06-22

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PEG

Job Number: 48405

Part Number: D39115

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



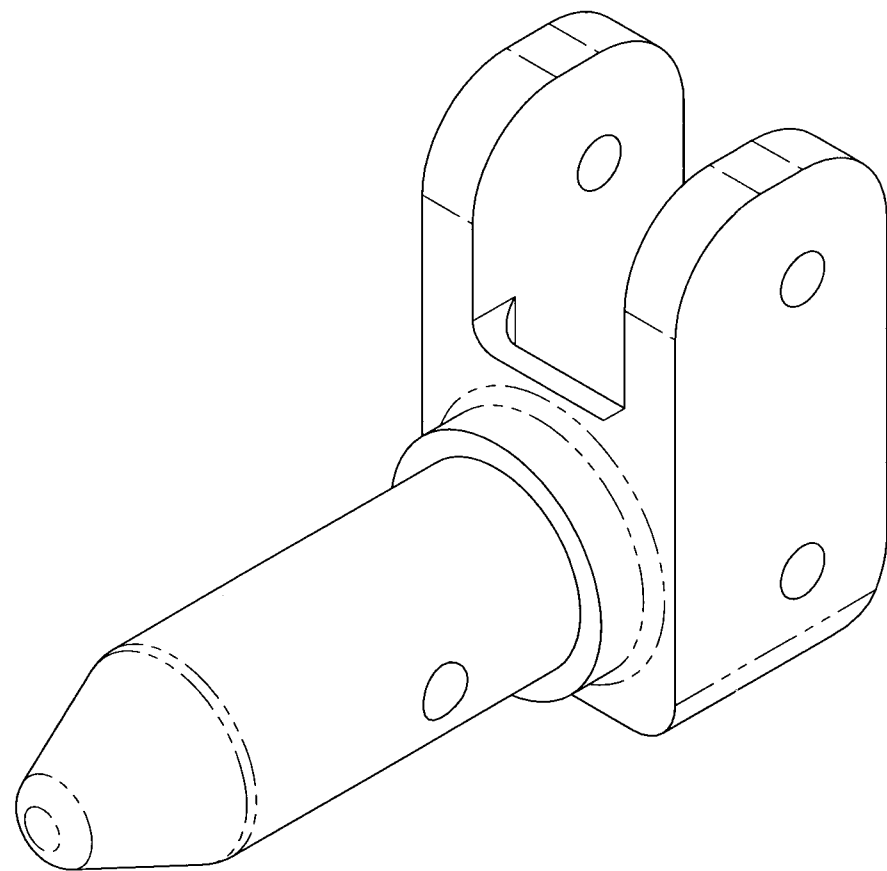
MF  
09-06-22

POSITIVE RECALL

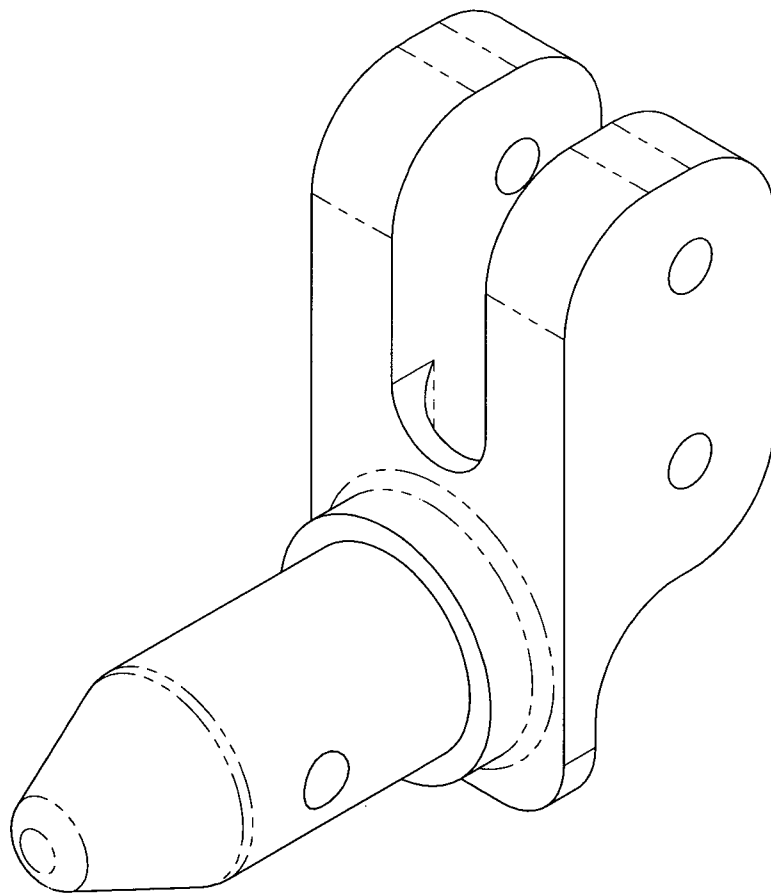
EFFECTIVE 09-06-08 AUTH Li

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_





**D3911-041 PEG ASSEMBLY**

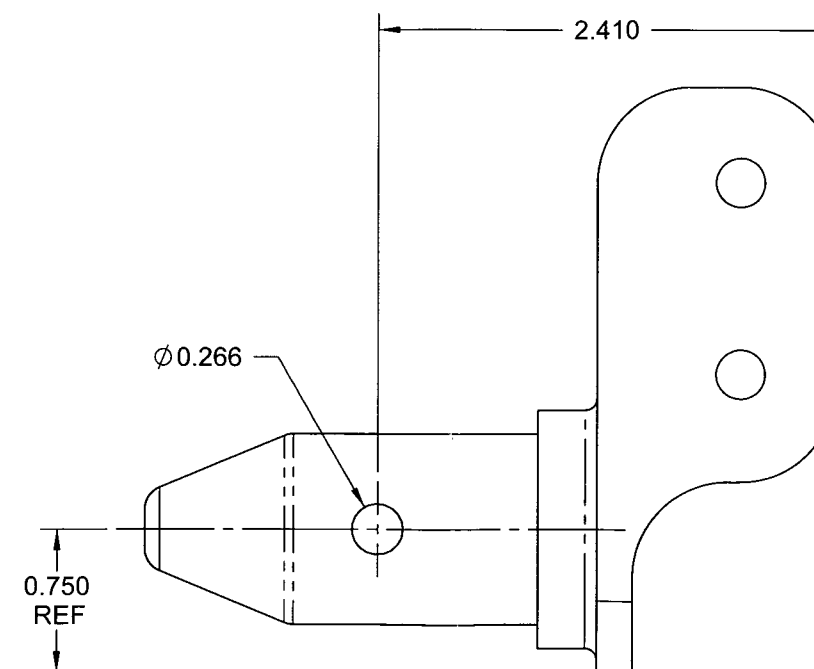
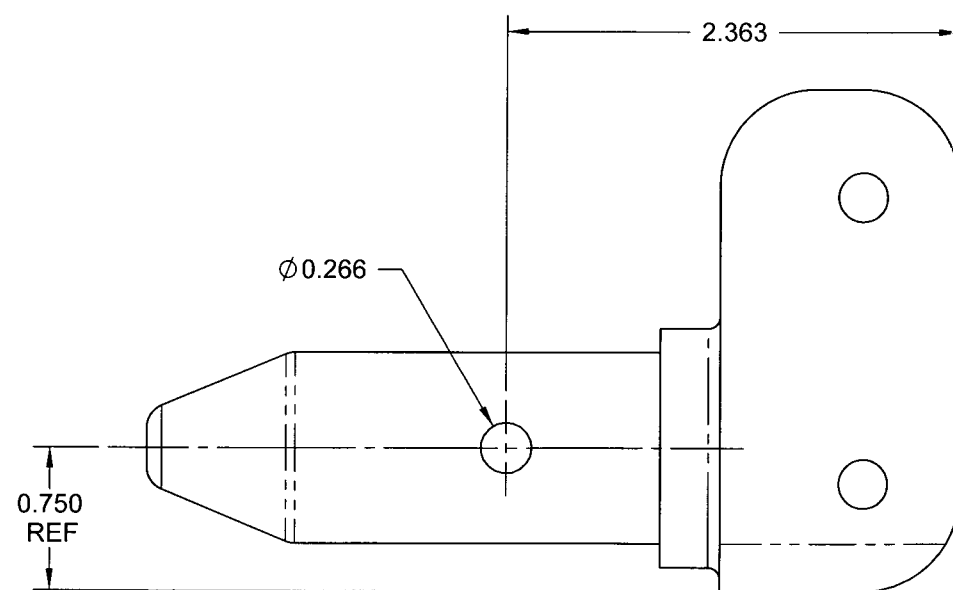
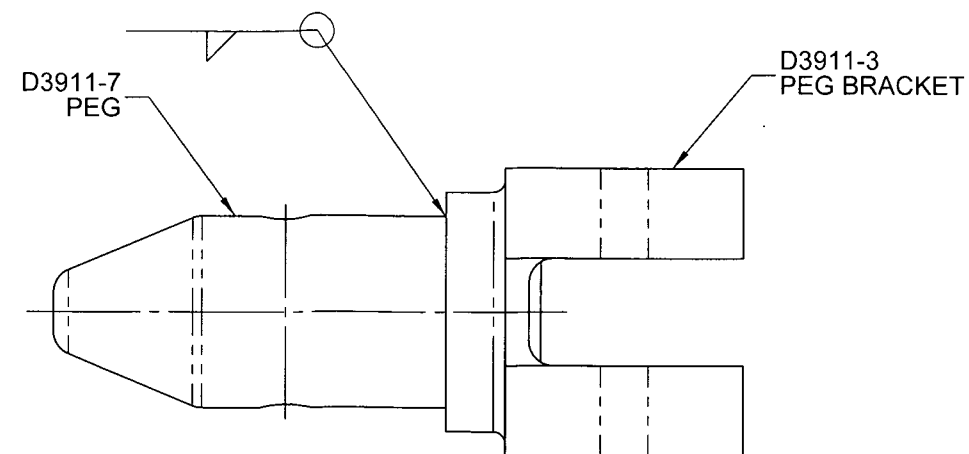
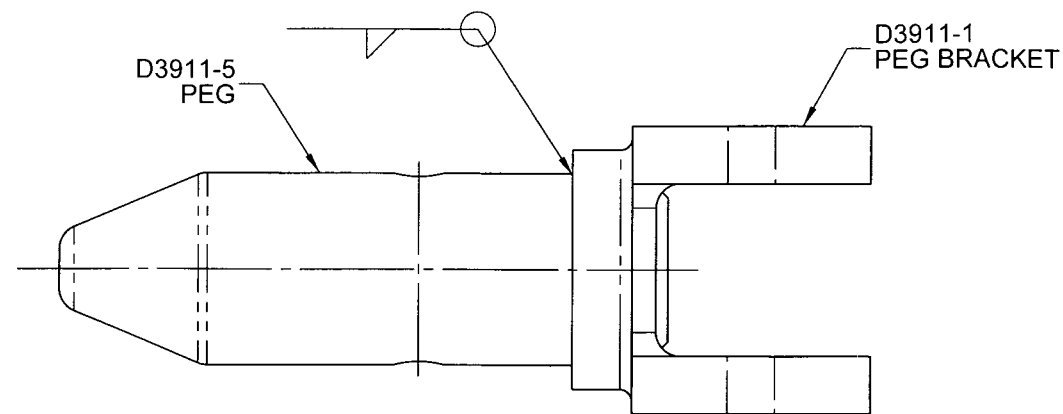


**D3911-043 PEG ASSEMBLY**

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
*AJS 09.05.01*

- NOTES:**  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3911-XXX" USING FINE POINT PERMANENT INK MARKER  
7) WEIGHT: 1.19 lbs (EACH)

A	NEW ISSUE		AJS	09.05.01
REV.	DESCRIPTION		BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		<b>D3911</b>	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DE APPR.		<b>PEG ASSY (350 Q.R. BASKET)</b>	NTS	
DATE	09.05.01		COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

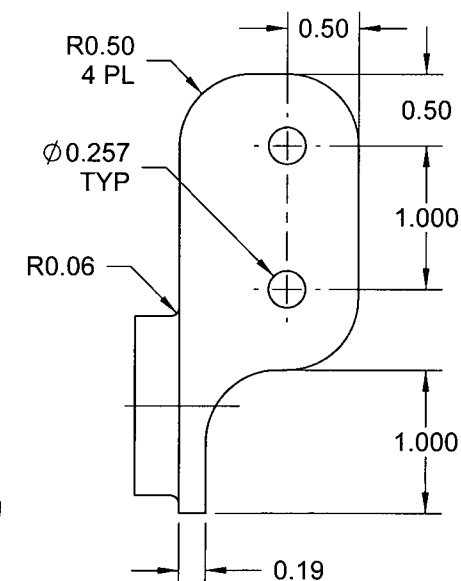
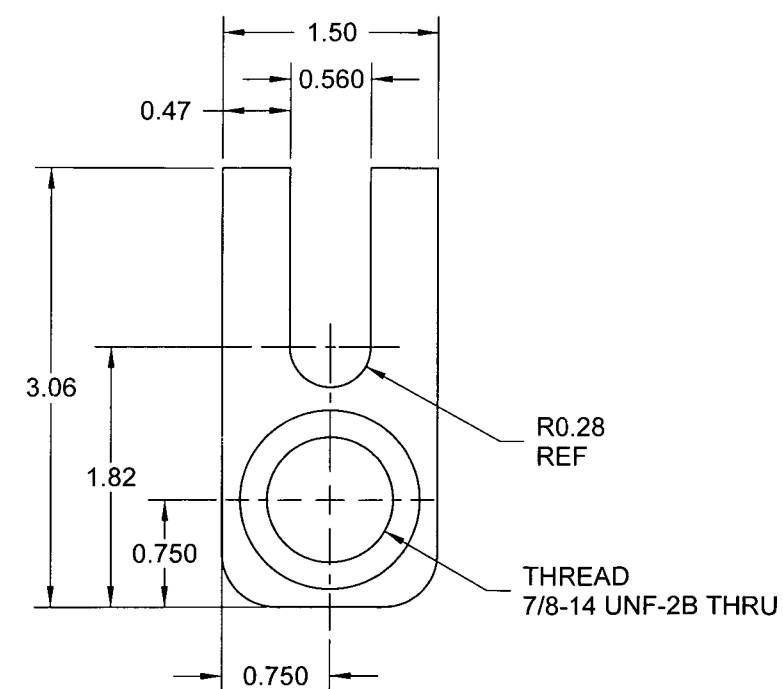
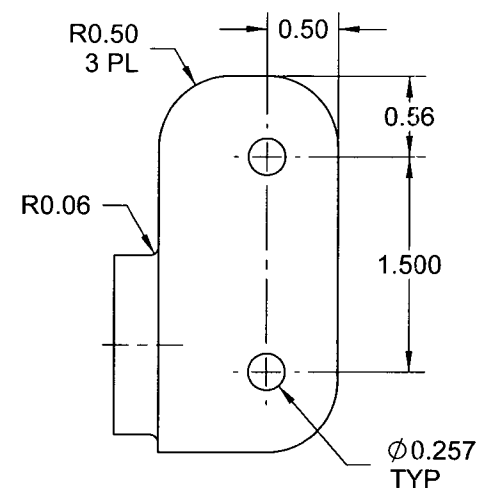
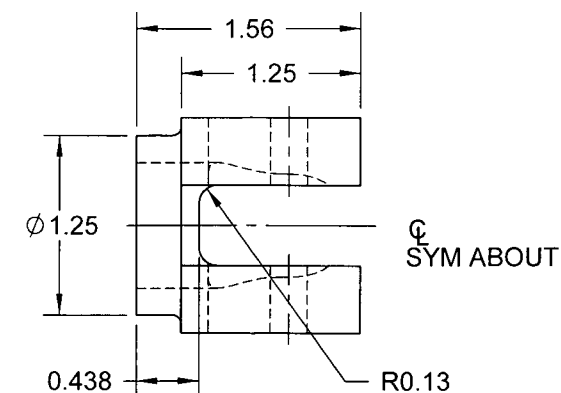


**D3911-041 PEG ASSEMBLY**

**D3911-043 PEG ASSEMBLY**

**PROTOTYPE**  
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*ASS 09.05.01*

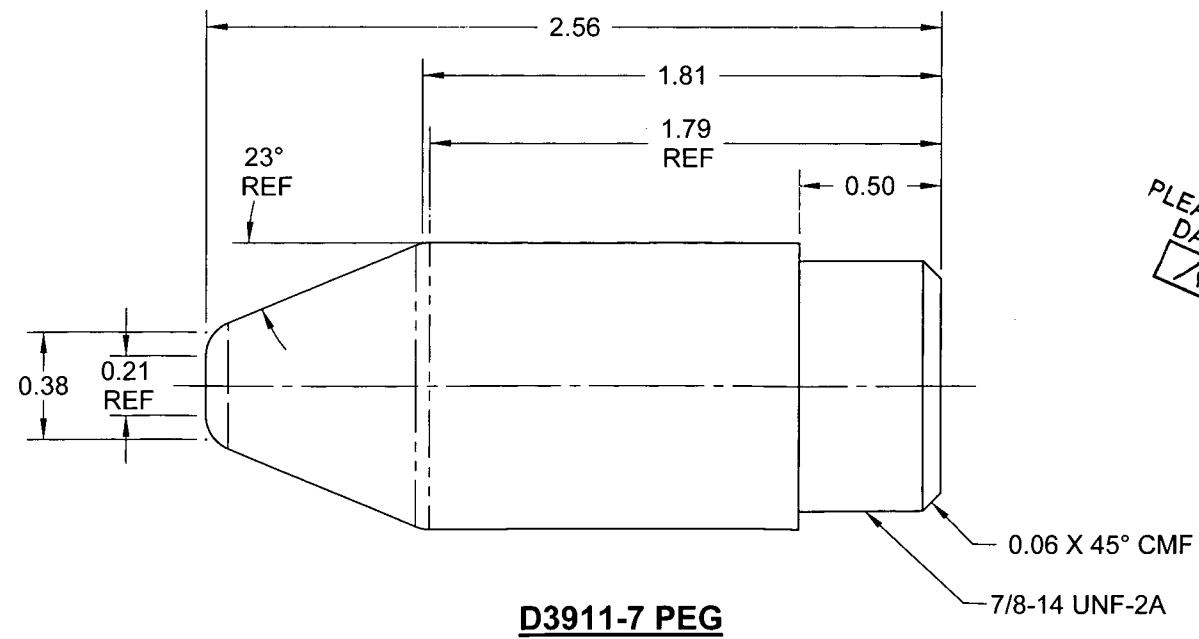
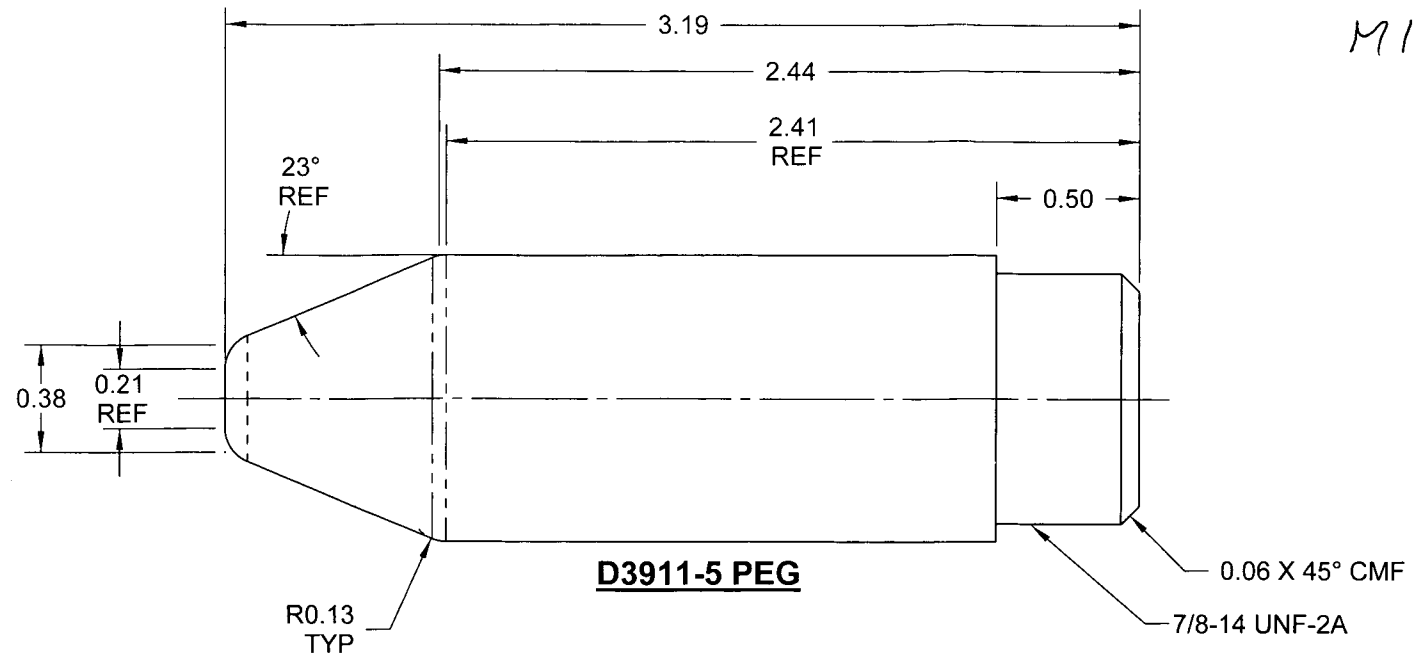
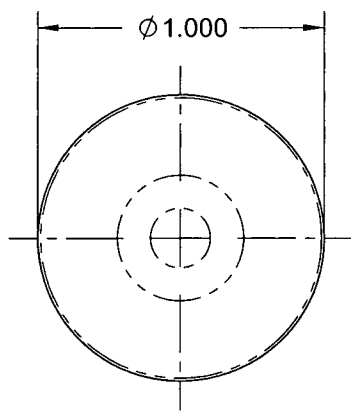
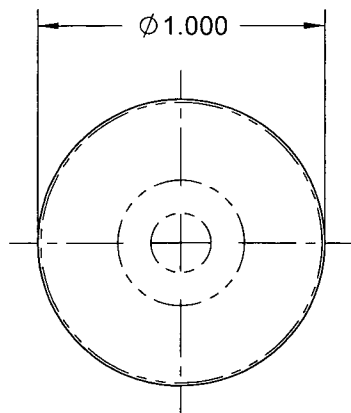
DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3911</b>	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>PEG ASSY (350 Q.R. BASKET)</b>	NTS
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SYM ABOUT  
**D3911-3 PEG BRACKET**

ASS 09.05.01

- |            |          |   |              |
|------------|----------|---|--------------|
| DESIGN     |          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      |          |   |              |
| CHECKED    |          | DRAWING NO.   | REV. A       |
| MFG. APPR. |          | D3911   | SHEET 3 OF 3 |
| APPROVED   |          | TITLE   | SCALE        |
| DE APPR.   |          | PEG ASSY (350 Q.R. BASKET) NTS  |              |
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M18188

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
JSS 09.05.01

**NOTES:**

1) MATERIAL: AISI 304 STAINLESS STEEL BAR  
REF DART SPEC M304B

AISI 304 STAINLESS STEEL ROD  
REF DART SPEC M304R

- 2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT -5: 0.60 lbs  
-7: 0.46 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3911</b>	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>PEG ASSY (350 Q.R. BASKET)</b>	NTS
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